



HARVARD

Faculty of Arts and Sciences

Long Read Workshop

Kelly Cribari, Danielle Khost, Lei Ma

Bauer Core



- Offer instrumentation and expertise to serve our scientists
- Advance research goals and efforts
- Offer services and training to internal and external users
 - QC
 - Library Preparation
 - Sequencing



Bauer Core



- **Kelly Cribari, Long Read Sequencing Team Lead**
- **Manage PacBio and ONT projects at the Core**
 - **Sample Preparation**
 - **Library Preparation**
 - **Sequencing**



We help FAS researchers with bioinformatic analysis



ONE-ON-ONE
CONSULTS



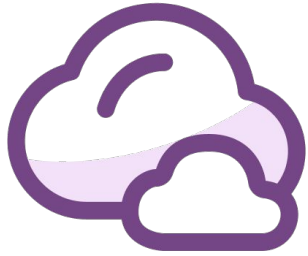
ONGOING
COLLABORATIONS



BIOINFORMATICS
WORKSHOPS



- Danielle Khost, PhD University of Rochester Biology
- Expertise in genome assembly, long-read sequencing technologies
- Recent project: developing pipelines to identify structural variants from long-read sequencing data



What comes to mind when you think Long Read Sequencing and Analysis?



**How much experience do
you have with Long Read
Sequencing?**



**Are you interested in general information
or project specific questions regarding
sample prep/sequencing, or
bioinformatics?**

Outline

Bauer Core Information

- Submission best practices
- Quality checking your samples
- Bauer Core instrumentation and Submission
- Sequencing options

Bioinformatics

- ONT vs PacBio
- Assembly with Hifiasm
- HiC - Arima Lunch and Learn tomorrow Nov. 20th!
- QC Metrics
- How do I pick?
- Real world examples



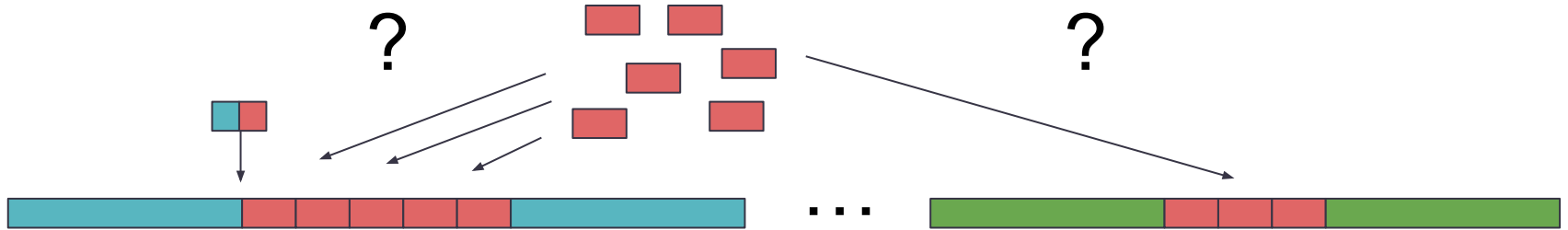


Sequencing



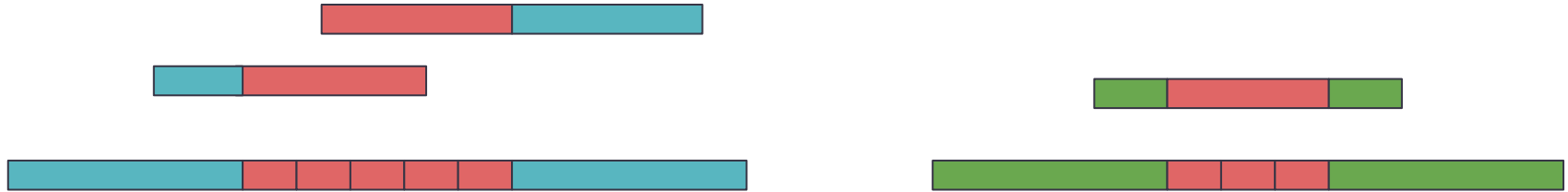
Why do long read sequencing?

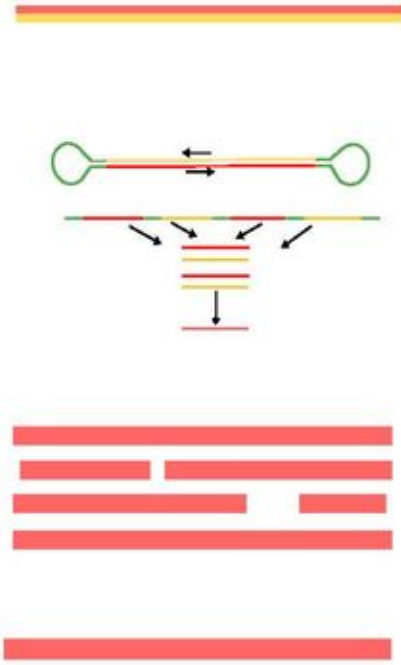
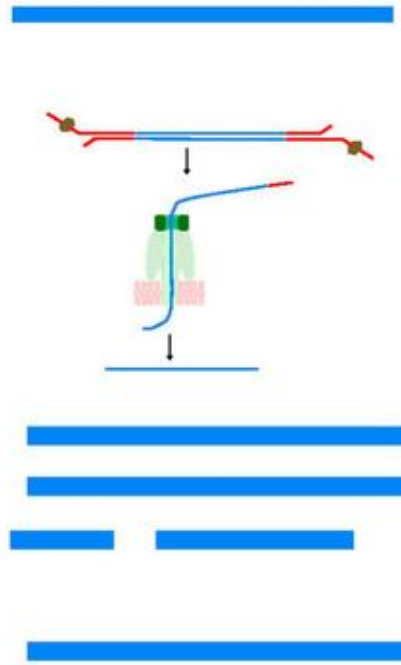
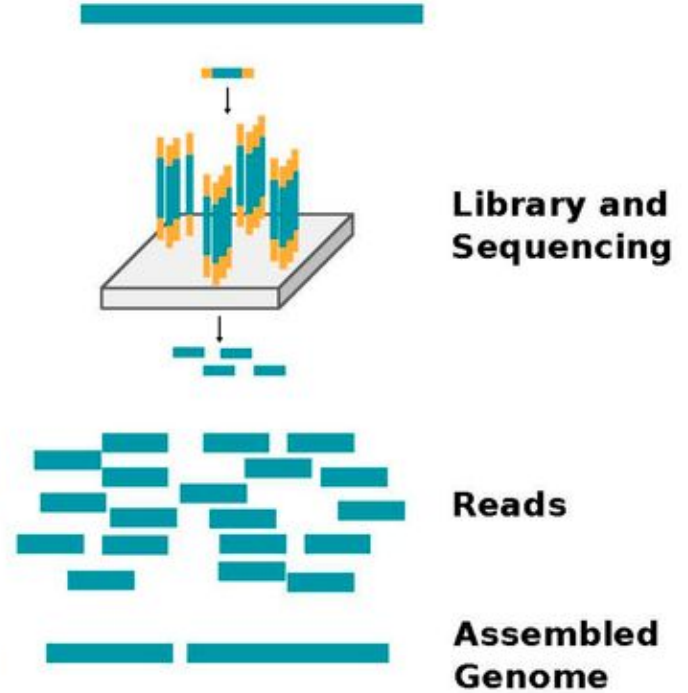
- To sequence a genome: fragment the genome, sequence the pieces (i.e. reads), put everything back together
- *The problem: with short sequencing reads, cannot confidently assign read to position in case of repetitive or structurally complex locus*



Why do long read sequencing?

- To sequence a genome: fragment the genome, sequence the pieces (i.e. reads), put everything back together
- *Long reads can bridge repetitive and problematic regions, allowing us to properly assemble them*



A**PacBio****B****Oxford Nanopore****C****Illumina**

Definitions

HMW DNA

- High Molecular Weight DNA
- Long, Intact DNA Fragments
- Generally 50 Kb or longer

Kb

- kilobases

Best Practices to Achieve HMW DNA

Good quality HMW DNA starts with sample storage

- 1. Blood samples**
 - a. Within week**
- 2. Tissue samples**
 - a. Fresh or frozen**
 - b. Avoid freeze- thaws whenever possible.**
- 3. Cells**
 - a. Washed and pelleted**

Avoid EtOH storage when possible



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Extraction Options

Pick what's best for your organism!

- a. Modifications to the protocol**
 - i. Longer lysis**
 - ii. Long elutions**
 - iii. Proper mixing**

Tips

Elution and Solubilization of the DNA

Gentle pipetting

Gently heating at 37°C



Definitions

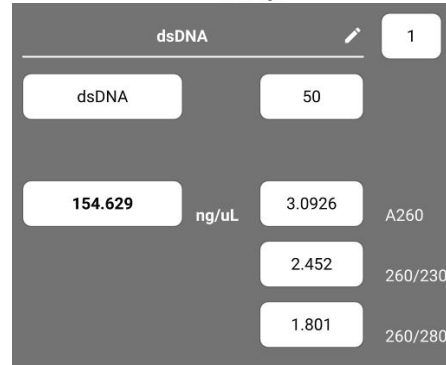
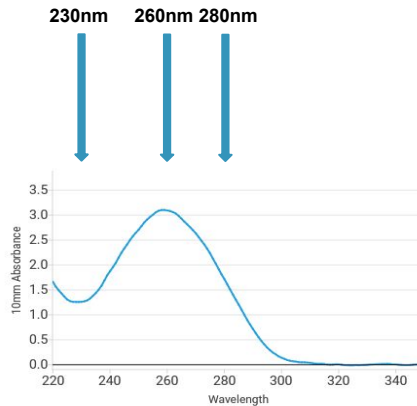
Purity Ratios

- Ratios of absorbance at certain wavelengths
- Different molecular are absorbed at different wavelengths
 - 260 nm - DNA
 - 280 nm - Proteins
 - 230 nm - salts, EDTA, carbohydrates, EtOH, etc.

Post-Extraction Quality Checks: Purity

Purity

1. 260/280 Ratio
 - a. Protein or phenol
 - b. 1.8 is considered pure
2. 260/230 Ratio
 - a. Salts, phenol, EDTA, or carbohydrates
 - b. 2.0-2.2 best



Impurities impact downstream sequencing

Not all impurities show up



Post-Extraction Quality Checks: Concentration

Nanodrop concentrations can be inaccurate

Qubit is best practice

1. HMW DNA can be difficult
 - a. Long strands
 - b. Viscosity
2. Take two or three readings for a more accurate quantification
3. 1ug of DNA needed for most LRS Library Preps



Post-Extraction Quality Checks: Size

TapeStation

1. Determining success rather than size
2. Look for small fragments below 10kb

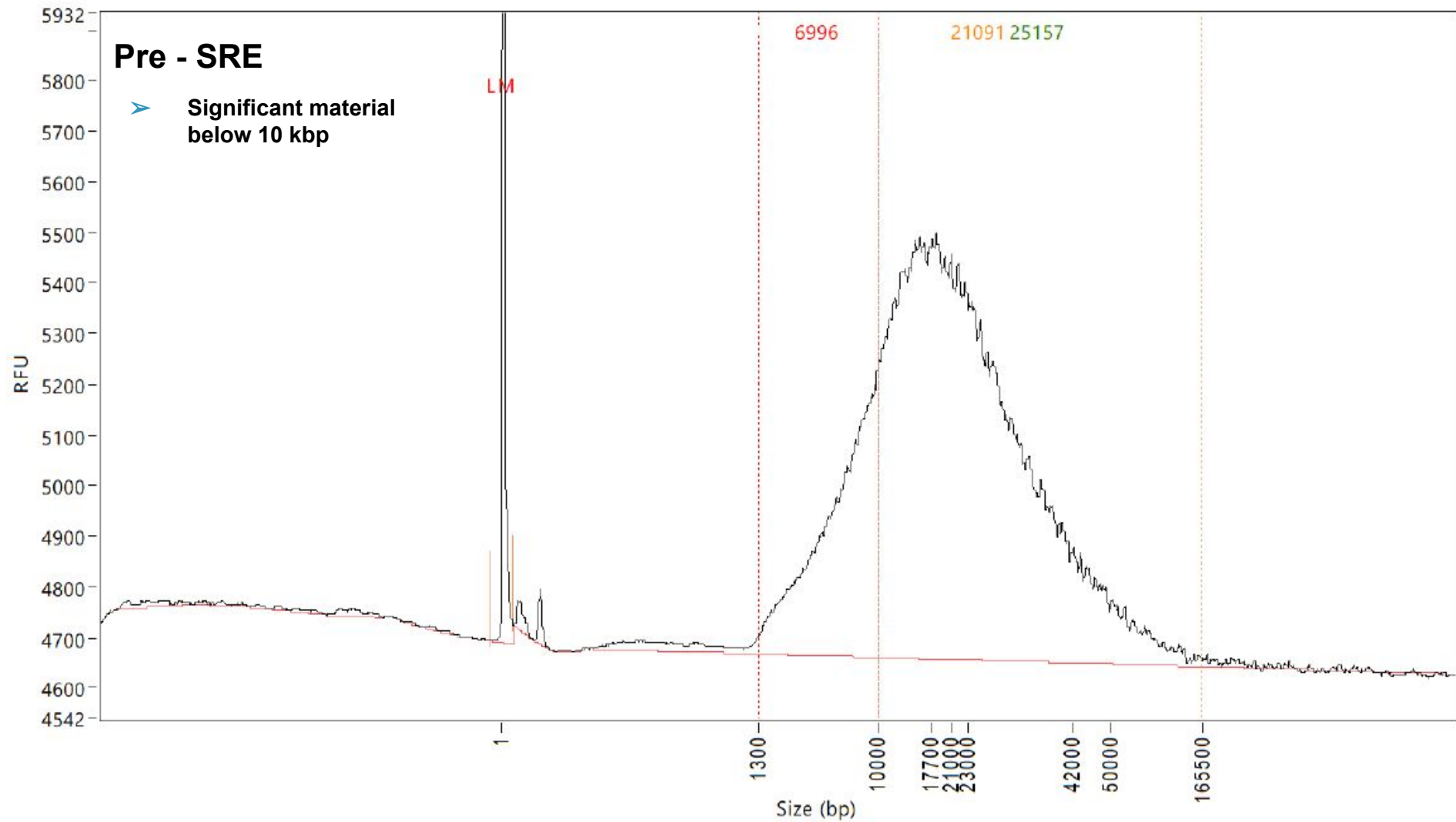
Short Read Elimination (SRE)

1. Reduces fragments below 10kb
2. Expect to lose ~50% of the material
3. Plan ahead and provide extra material to account for loss
 - a. 500 ng per sample for the PacBio preps after loss
 - b. 1000 ng for ONT preps after loss



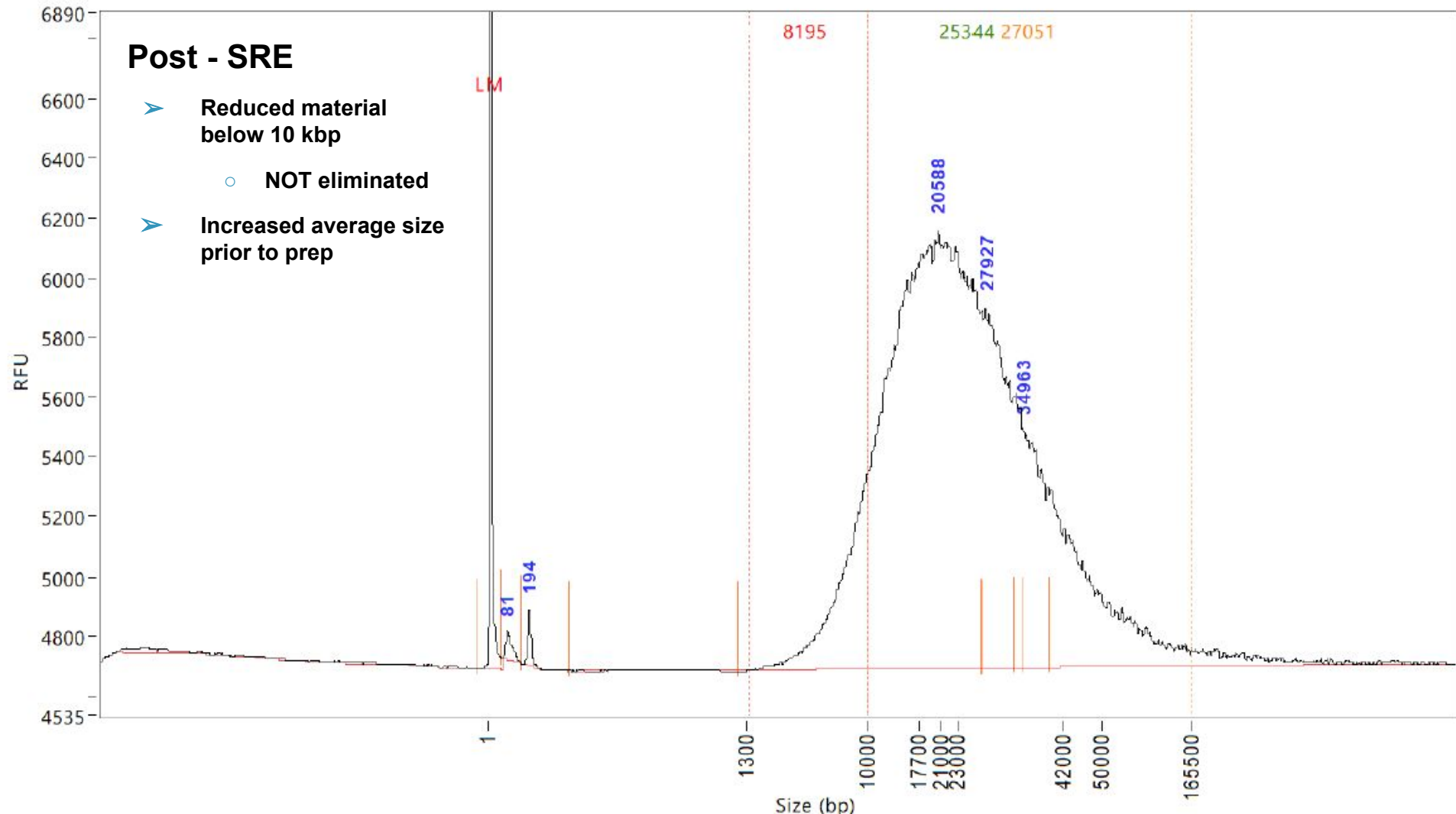
Pre - SRE

➤ Significant material
below 10 kbp



Post - SRE

- Reduced material below 10 kbp
- NOT eliminated
- Increased average size prior to prep



Bauer Core Offerings

Core Provided Instrumentation:

1. NanoDrop
2. Qubit
3. TapeStation
4. Femto Pulse

➤ Training is available to use the TapeStation!



Sign up here to secure a
spot at an upcoming
training



Submission Process

- **Switching from the Minilims system to LockBox**
 - Currently in the user testing phase
- **All in one system for:**
 - Sample information
 - Sequencing information
 - Communication
 - Results
 - Billing
- **More to come as testing completes**



Definitions

Q-Score

- A log scale measurement of the probability an incorrect base is called at a specific position along the DNA sequencing read
 - Q30 = 1 in 1,000 bases are incorrect (0.1%)
 - Q40 = 1 in 10,000 bases are incorrect (0.01%)

Polymerase

- Enzyme that synthesizes long chains of nucleic acids

Nicks

- A break or discontinuous segment in a double stranded DNA molecule

Sequencing Outputs and Coverage

Exact output of a sequencing run will depend on fragment lengths and quality

- Smaller fragments will usually have higher Q-Scores when sequenced with PacBio
- Lower than expected yields may be attributed to:
 - Small fragments still present after SRE
 - Nicks in DNA
 - Unknown contaminants or inhibitors
- Most research goals are achieved with 30x coverage



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Sequencing Options

	PacBio Revio	ONT PromethION	ONT MinION
Input Requirements	1-50 ng, 500 ng	1000 ng	1000 ng
Expected Output	7-9M Reads 80-100 Gb	100-120 Gb	10 Gb
Library Prep Options	SMRTbell 3.0 Kinnex Suite AmpliFi	LSK114 NBD114 Rapid Barcoding Ultra Long Read	LSK114 NBD114 Rapid Barcoding Ultra Long Read
QScore	35-40	20	20



Sequencing Options

	PacBio Revio	ONT PromethION	ONT MinION
Library Prep Cost	\$647 - \$1526	\$108 - 1038	\$108 - 1038
Flowcell Cost	\$1581	\$1261	\$968
Cost Per GBase (sequencing only)	\$19.76	\$12.61	\$96.80
Multiplexing	Yes	Yes	Yes



Definitions

Methylation

- Process in which a methyl group is added to DNA
- Can turn a gene “off” by preventing activation and therefore protein production

Kinetics

- Timing, rate, and mechanisms of DNA methylation
- Important in replication

Methylation, Kinetics, and Modifications

- Methylation is a key mechanism that regulates gene expression
- Analysis of these modifications is most useful for Whole Genome Sequencing applications
- Methylation data is not recommended for any applications involving a cDNA step
- Both ONT and PacBio offer sequencing options that allow analysis of methylation



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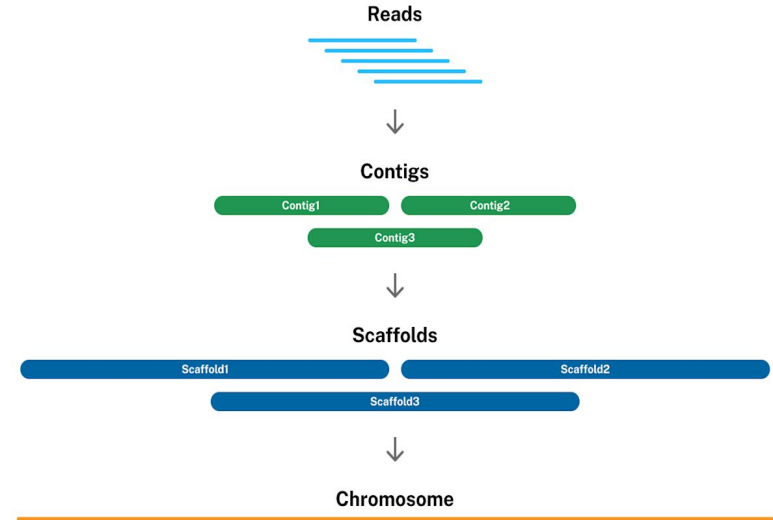
Bioinformatics



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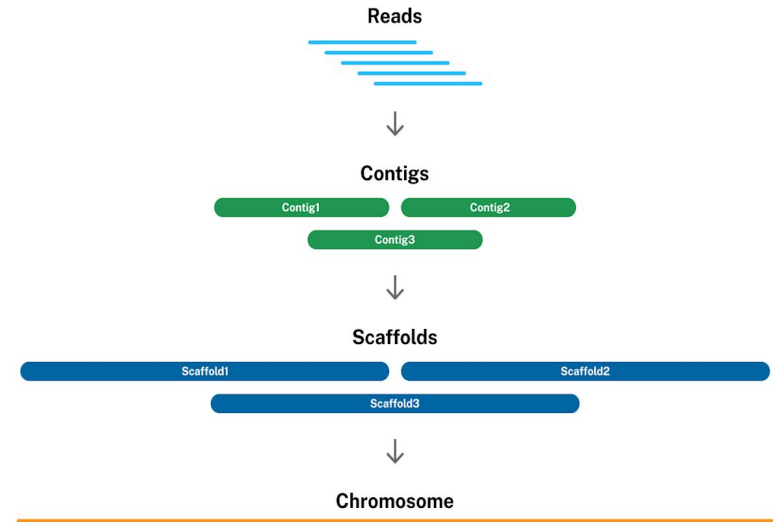
Definitions

- **Coverage:** proportion of genome/region that is covered by at least one sequencing read
- **Depth:** redundancy of coverage, i.e. how many reads align to each base of assembly
- **Assembler:** software used to generate (i.e. assemble) genome from reads. Most likely fragmentary
- **Contig:** a contiguous sequence of bases generated by an assembler. Contains no gaps or unknown sequence
- **Scaffold:** multiple contigs that have been stitched together. May contain gaps of known or unknown size



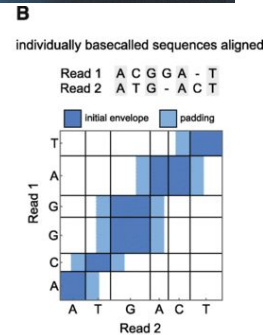
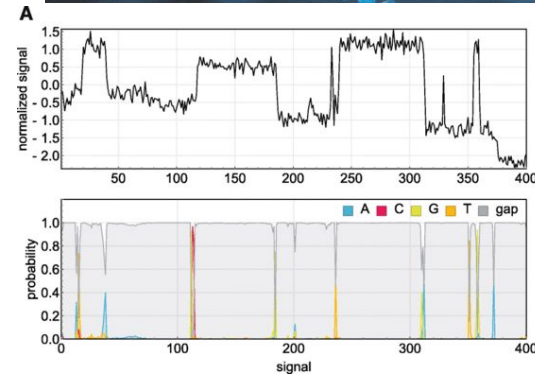
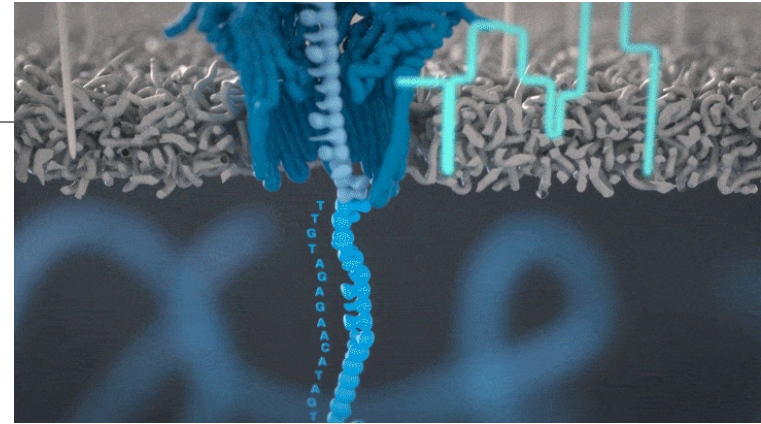
Definitions

- **Primary assembly:** complete assembly representing haploid genome, but unphased
- **Phased assembly:** resolving an assembly into haplotypes. Can be partially or fully phased
 - **Partial:** complete assembly with long stretches of phased blocks, but some switching of parental alleles
 - **Fully:** complete assembly with each parental haplotype correctly separated w/ no switching
- **HiC:** sequencing using chromatin capture to detect interactions between chromatin (3d structure)
- **Q score:** Phred quality score, estimates accuracy of base in read. Log scaled (e.g. Q20 = 99%, Q30 = 99.9%...)



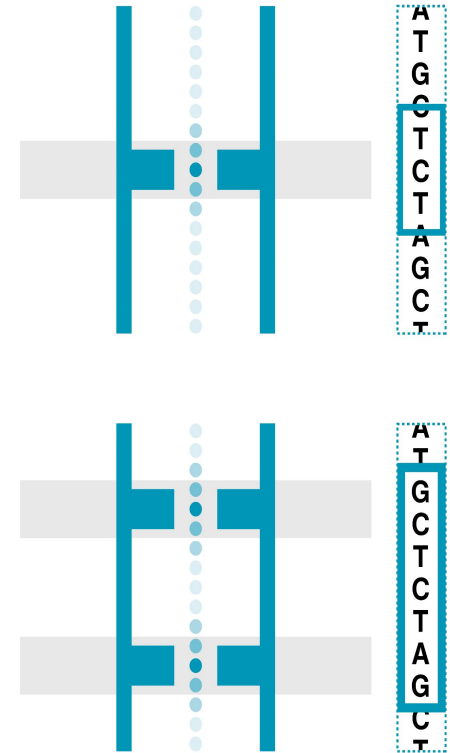
ONT Sequencing

- DNA/RNA read thru pore across voltage differential
- Causes current to fluctuate, generating a “squiggle”
- *Basecalling algorithms* translate squiggle into base pair (kmer)
 - Signal vs noise determines accuracy
 - Struggles with certain sequences (homopolymers) but resolution improving
- Also can detect modified bases (5mC, 5hmC, 6mA)
 - Integrated into basecalling process (need to enable!)
 - Also possible post-calling
- Ultra-long read optimization



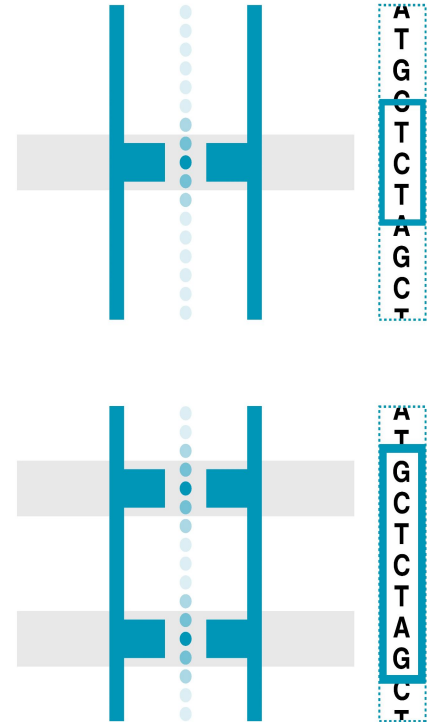
Nanopore and Accuracy

- Older chemistries had higher error rates (10-15% for R9)
 - Necessitated post-assembly polishing (Illumina reads or self-correction)
 - Struggles with homopolymer regions
- R10 chemistry adds second reader in pore to increase accuracy
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 - Error rate 1-2% (10x PacBio, 100x Illumina)
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- Duplex reads option: 99.8% accuracy
 - Reads double strand instead of single strand
 - Much less output



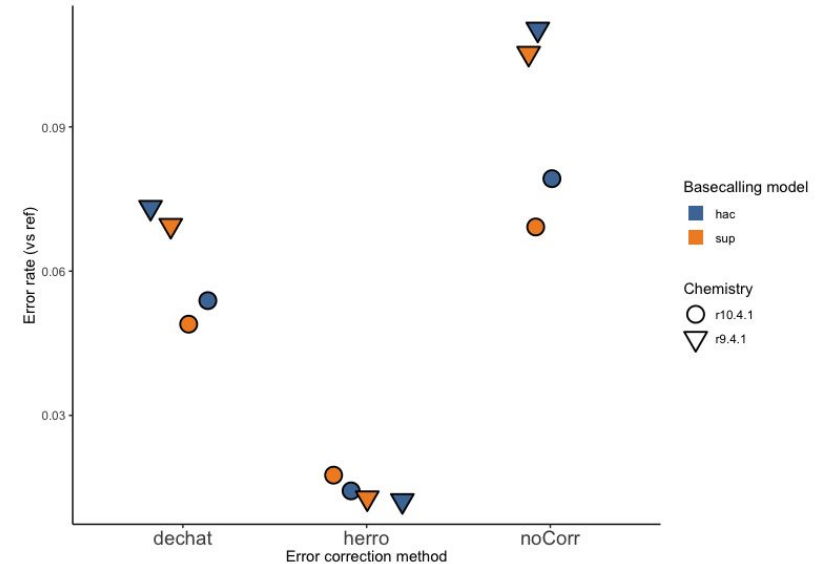
ONT Basecalling

- **Dorado basecaller latest from Oxford Nanopore**
 - 3rd party callers exist as well
- **ML models decode the raw nanopore data**
 - 'Fast', 'high accuracy (HAC)', or 'super accurate (SUP)' models
- **Basecalling done on machine; don't need to do yourself (model selected automatically)**
 - Models frequently updated
- **Option of recalling data yourself with newer models**



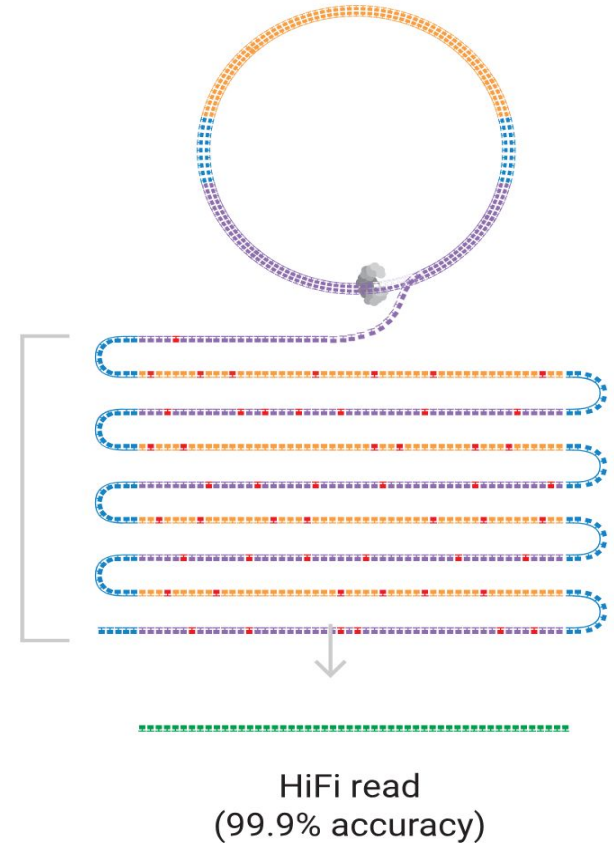
Nanopore and Accuracy

- “Is it worth correcting or re-calling my Nanopore data?”
- *D. melanogaster* ONT data
 - r9 vs r10 chemistry
 - HAC vs SUP basecalling models
 - No read correction vs HERRO vs DeChat
- Aligned vs *D. mel* reference
- Takeaways:
 - Read precorrection has biggest effect on error rate
 - SUP vs HAC effect marginal
 - HERRO more effective than DeChat...
 - BUT much more data loss with HERRO: 50% to 90% reads discarded



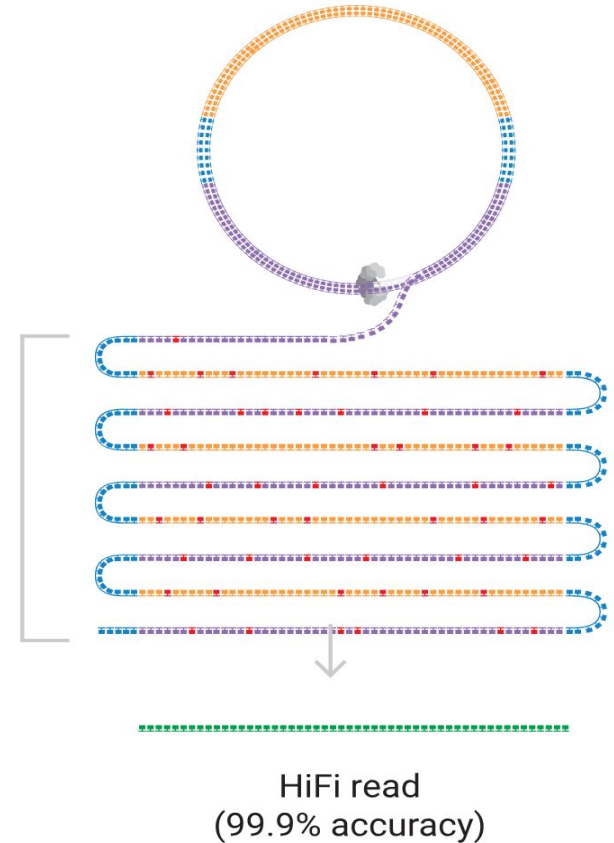
PacBio HiFi Sequencing

- Latest iteration is HiFi single molecule real-time sequencing
- How it works:
 - Circular DNA molecule added to well with polymerase anchored to bottom
 - Polymerase incorporates fluorescent bases; sequencer reads flashes of light
 - Sequence read multiple times; takes the consensus to obtain high accuracy
- Reads returned in BAM format
 - Convert to FASTQ and use for downstream analysis!

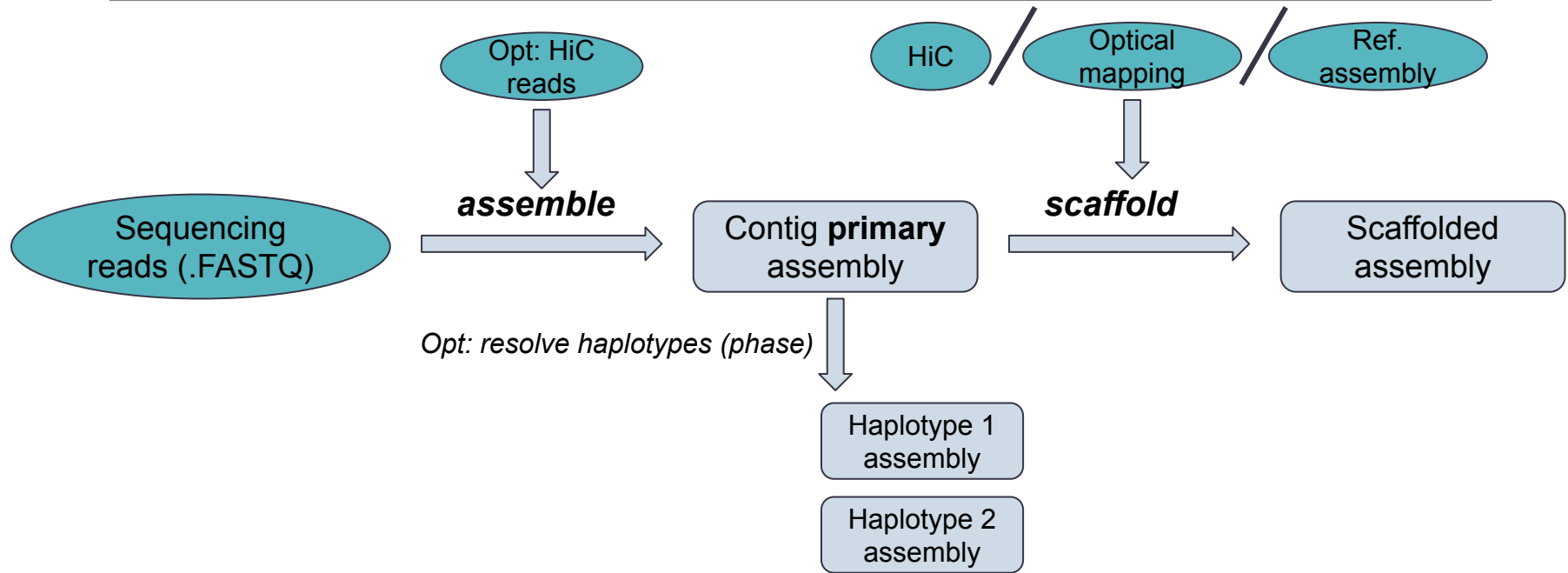


PacBio HiFi Sequencing

- **Error rate close to short read technologies**
 - ~0.1% vs 1-2% for latest ONT
 - Better for analysis depending on accuracy (assembly phasing, SNP calling, etc.)
- **Read length typically around 12-15kb**
 - ONT read length N50 ~35kb; tails of distribution >100kb



Assembly workflow



Hifiasm

- **Has become the standard for assembly**
 - **Fast & relatively memory efficient: human-sized genome <1 day, ~140Gb RAM**
 - **Lots of features:**
 - **Integrate HiC data for contiguity or phasing (N.B: NOT scaffolding!)**
 - **Integrate ONT ultra-long reads for scaffolding**
 - **Integrate short read trio data for phasing**
 - **Now supports Hifi *and* ONT data for assembly**

- **The Informatics group has this handy snakemake workflow to automate assembly with hifiasm on the Harvard computing cluster**



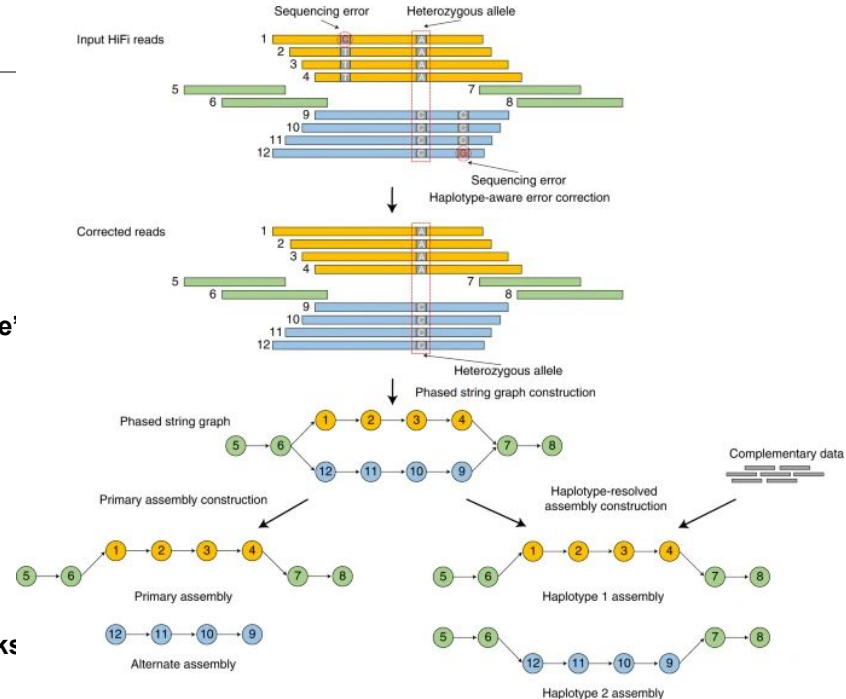
Hifiasm

➤ Algorithm overview:

- Haplotype-aware error correction of input reads
- Alignment of corrected reads; produces string graph
- “Bubble” in graph where alternate haplotypes
- With Hifi-only assembly, will random select one “bubble” as the primary assembly
- Purges duplicate contigs

➤ Hifi-only assembly output:

- Primary assembly
- Two *partially phased* assemblies (hap1 and hap2)
 - Represents diploid genome: large phased blocks but contains switch errors (i.e. haplotypes switches within contig)



Phasing Assemblies

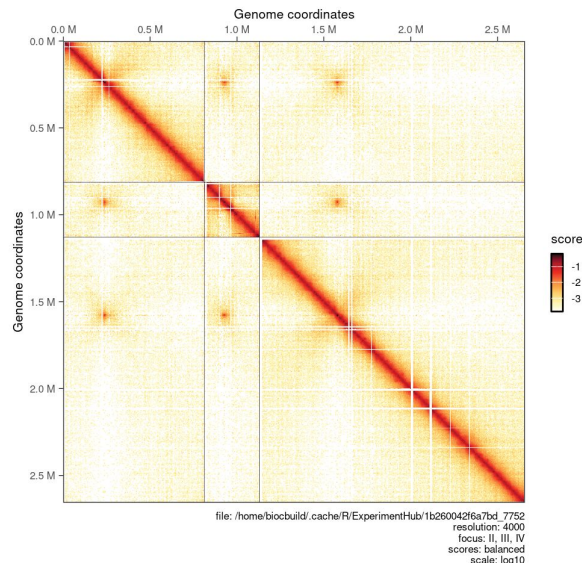
➤ If want *fully phased* assembly, need HiC data

- Uses contact info from HiC to resolve to resolve haplotypes with no switch errors
- Still struggles phasing across centromeres

➤ Designed for diploid assembly

- Note CAN use Hifiasm on polyploid genomes to produce a primary assembly, but won't be able to phase it

➤ Is NOT the same as using HiC to scaffold;
need to run stand-alone tool for that...



Scaffolding Assemblies

- **Scaffolding with HiC: recommend Yet Another HiC Scaffolder (YAHS)**
 - “HiC reads” are Illumina short reads done with special prep
 - Map the HiC reads to the contig assembly; use the contacts to stitch together into scaffolds
- **Scaffolding with optical mapping**
 - Label certain motifs in genome with fluorescent marker using restriction endonucleases
 - Linearize the molecules and visualize them, “beads on a string”
 - Performed by external company (Bionano) as a service
- **Reference-based scaffolding**
 - Align contigs against closely related species, recommend RagTag to stitch contigs



HiC with Arima

Lunch and Learn tomorrow November 20th

Register Here!



HiC: New Frontiers in Genomics

Thursday, November 20, 2025 | 12 pm ET

Room 425, Northwest Labs

In collaboration with the Bauer Core

****Food will be provided and a chance for prizes****



Identify new
biomarkers and
potential drug targets



Detect and discover
structural variants and
gene fusions



Link chromatin
conformation to impacts
on gene regulation

Guest Speaker:
Mario Aragon, PhD
Arima Genomics



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QC Metrics for Assembly

➤ **QUAST metrics**

- **Size of assembly, number of contigs, assembly contiguity (N50 and L50)**
- **If reference assembly available, base pair & structural differences vs reference**

➤ **BUSCO: “benchmarking universal single copy orthologs”**

- **Curated database of genes universally present within taxonomic groups**
- **Presence, duplication or fragmentation gives estimate of genome completeness**

➤ **Kmer estimates**

- **Comparing kmer present in reads vs assembly to estimate completeness, levels of duplication**
- **MERQURY, KAT, GenomeScope, etc.**



So Which Do I Pick?

- Trade-offs more clear-cut in the past...
- Both technologies developing quickly, hard to give recommendation

Before considering your sequencing options, think about:

- Needs for assembly
 - Telomere-to-telomere (T2T)? Or contig-level ok?
 - Used for SNP calling?
 - Haplotype-resolved assembly? Or primary only ok?
- Size of genome
 - Small (<1 Gbase) vs large (>3 Gbase)?
 - Complexity of genome...repeat density? Polyploid?
- How much material available?
 - High quality?



So Which Do I Pick?

Based on Research Questions

1. I want to look at variation across populations
 - a. Accuracy important, contiguity less important
2. I want to look at “dark matter” regions
 - a. Contiguity more important, more T2T
3. I just want to have a decent draft assembly for this weird animal/plant



So Which Do I Pick?



PacBio

- **Pros:**

- High accuracy right out the box (nothing below Q20)
- Lower error rate == easier phasing assemblies, variant detection, etc.

- **Cons:**

- Less output == more expensive
- Reads shorter than ONT



So Which Do I Pick?

➤ ONT

- **Pros:**

- Longest read length, can get up to 1 Mb long
- More output == cheaper

- **Cons:**

- Lower accuracy, needs methods to deal with it (improving)
 - Q9 cutoff



So Which Do I Pick?

- **Theoretical “kitchen sink” assembly:**
 - **$\geq 30\times$ PacBio HiFi**
 - **Nanopore (ultra)long for contiguity**
 - **HiC for scaffolding/haplotype resolution**
 - **Could reasonably expect something approaching chromosome-scale!**



So Which Do I Pick?

➤ **Theoretical “kitchen sink” assembly:**

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➤ **Our services:**

- **Snakemake pipeline for assembly with hifiasm**
- **Schedule a consult for help with common post-assembly analysis (QC, HiC, annotation...)**
- **Possible longer term collaboration for more specialized help...**



Real World Examples of Assembly

- ***Phlox* wildflower species (*P. drummondii*)**
 - Difficult genome; ~6.5Gbase and ~90% repetitive DNA
 - Older project; PacBio Hifi prohibitively expensive
 - R9.4 ONT chemistry, normal + ultralong preps, ~35X coverage depth
 - Assembly time >2 months on the cluster using Flye assembler
- **Post-assembly:**
 - Polished using short reads & self-correction
 - Scaffolding using optical mapping (Bionano) and genetic map (ALLMAPS)
- **Final results: highly contiguous assembly (N50 406Mb), >50% genome contained in 7 chromosomal scaffolds**



Real World Examples of Assembly

- ***Rhizanthus* corpse flower**
 - Another difficult plant; genome size est. 11Gb, 75% genome simple repeats
 - Limited sample availability
 - Low coverage (<20X) PacBio Hifi + ~5-10X ONT
 - Assembled using Hifiasm
- **Final assembly size 10.4Gb, contig N50 of 1.5Mb for primary assembly**
 - Assembly time < 1 week; lower error rate = less costly read overlapping



Real World Examples of Assembly

- **Scrub jay pangenome: examining genetic variation within and between species**
 - Graph-based representation of diversity of entire population
 - Hifi sequencing 45 individuals across 4 scrub jay species
 - 1 individual chose as “reference”, additional HiC sequencing
 - Got sequencing data piecemeal; assembled using snakemake Hifiasm pipeline
- **Post-assembly:**
 - Scaffolded reference individual using HiC, plus reference-based scaffolding vs Hawaiian crow and prior Florida scrub jay assembly
 - Constructed pangenome graph: whole genome alignment of haplotype assemblies (90 assemblies)
- **Bird genomes fairly “well-behaved”...assembly straight-forward, graph construction was main challenge**



Real World Examples of Assembly

- ***Stentor* ciliate genome**
 - Small genome: estimated ~90Mb “haploid” genome size...
 - Unique biology making assembly and evaluation difficult!
 - Single-celled but continuously grows
 - Micronucleus and macronucleus
 - Genome duplicated proportionally to organism size
 - Genome duplicated unevenly (e.g. rDNA locus more amplified)
 - >1000X Hifi coverage
 - Experimented with different assemblers and methods...
- **Optimal approach:**
 - Subsetting reads to ~60X coverage, 20 subsets
 - Assemble each subset using *hifiasm*
 - Sequentially merge assemblies using *quickmerge*; remove redundant sequence





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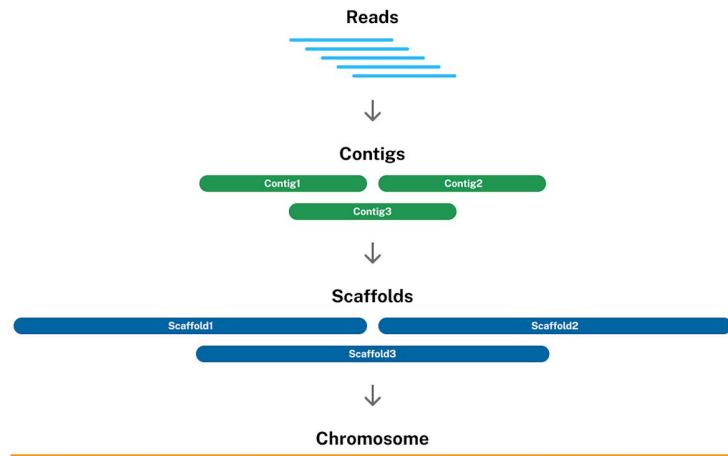
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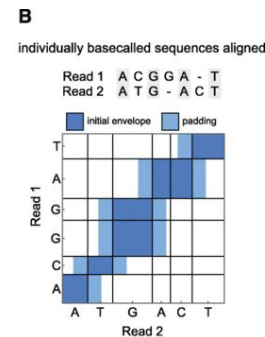
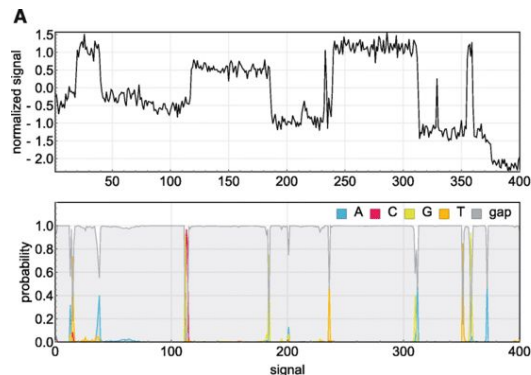
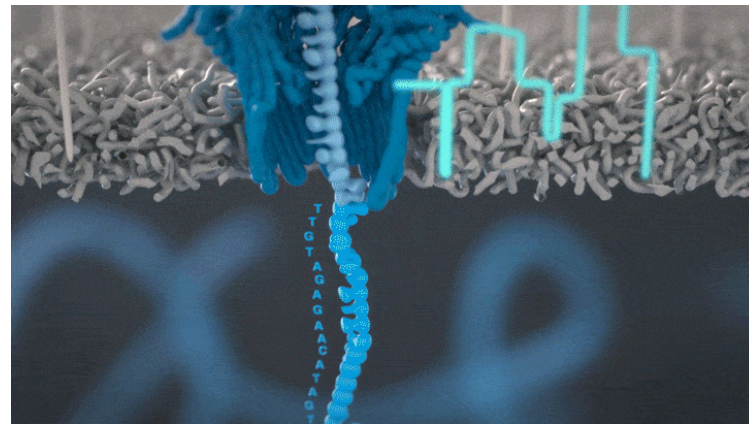
HiC: sequencing using chromatin capture to detect intera

Homopolymers: runs of identical nucleotides > 2 bp in ler



ONT sequencing

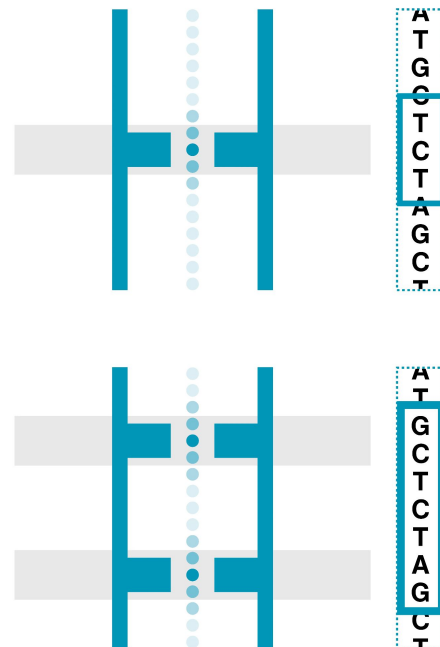
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Nanopore & accuracy

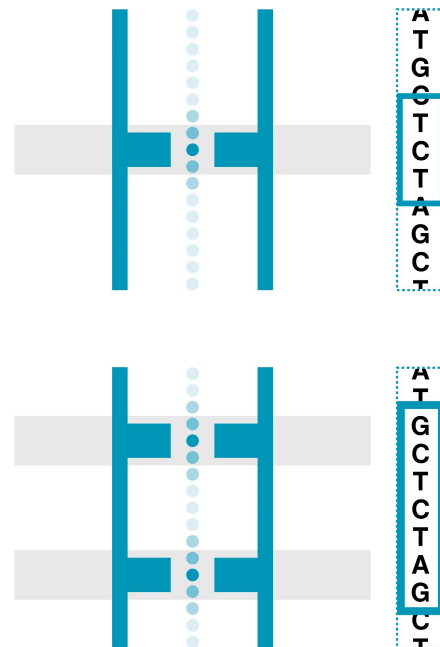
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Nanopore & accuracy

- Older chemistries had higher error rates (10-15% for R9)
 - Necessitated post-assembly polishing (Illumina reads or self-correction)
 - Struggles with homopolymer regions
- R10 chemistry adds second reader in pore to increase accuracy
 - Basecalling models tuned for higher accuracy
 - Error rate 1-2%
- Pre-correction of reads (HERRO, DeChat, etc.) or as part of assembly process
- **TL;DR: post-assembly polishing with short reads not necessary with latest chemistries**
- Duplex reads option: 99.8% accuracy
 - Reads double strand instead of single strand
 - Much less output





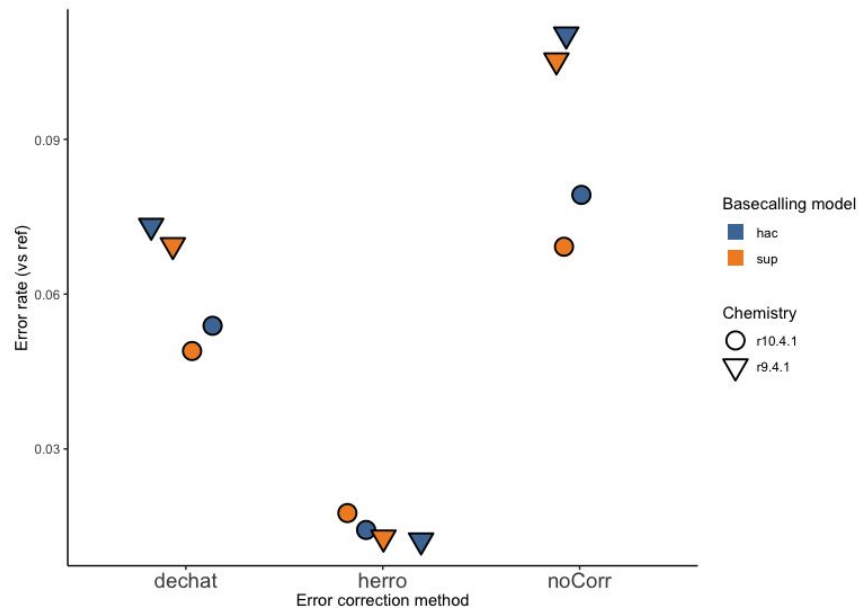
ONT basecalling

- Dorado basecaller latest from Oxford Nanopore
 - 3rd party callers exist as well
- ML models decode the raw nanopore data
 - 'Fast', 'high accuracy (HAC)', or 'super accurate (SUP)' models
- Basecalling done on machine; don't need to do yourself (model selected automatically)
 - Models frequently updated
- Option of recalling data yourself with newer models



Nanopore & accuracy

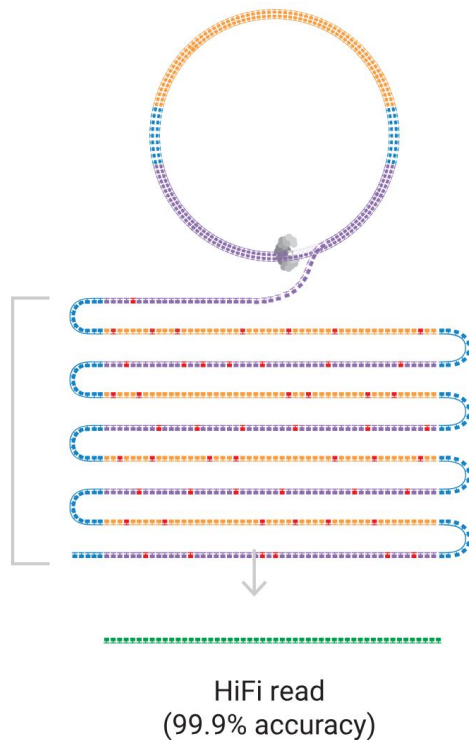
- “Is it worth correcting or re-calling my Nanopore data?”
- *D. melanogaster* ONT data
 - r9 vs r10 chemistry
 - HAC vs SUP basecalling models
 - No read pre-correction vs HERRO vs DeChat
- Aligned vs *D. mel* reference
- Takeaways:
 - Read precorrection has biggest effect on error rate
 - SUP vs HAC effect marginal
 - HERRO more effective than DeChat...
 - BUT much more data loss with HERRO: 50% to 90% reads discarded





PacBio HiFi sequencing

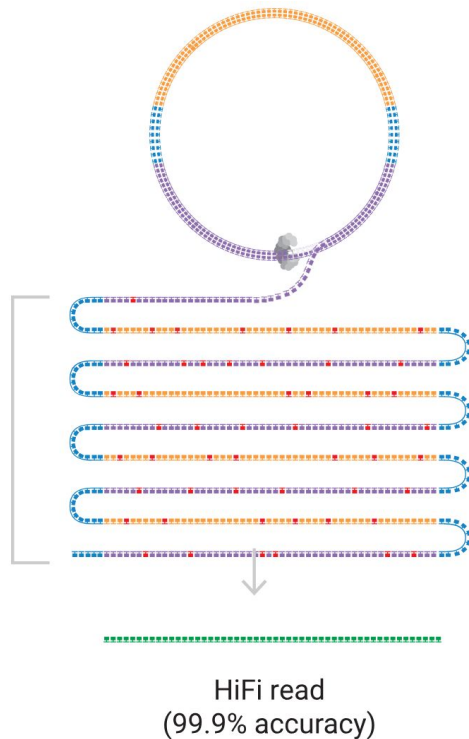
- Latest iteration is HiFi single molecule real-time sequencing
- How it works:
 - Circular DNA molecule added to well with polymerase anchored to bottom
 - Polymerase incorporates fluorescent bases; sequencer reads flashes of light
 - Sequence read multiple times; takes the consensus to obtain high accuracy
- Reads returned in BAM format
 - Convert to FASTQ and use for downstream analysis!





PacBio HiFi sequencing

- Error rate close to short read technologies
 - ~0.1% vs 1-2% for latest ONT
 - Better for analysis depending on accuracy (assembly phasing, SNP calling, etc.)
- Read length typically around 12-15kb
 - ONT read length N50 ~35kb; tails of distribution >100kb





Hifiasm

- Has become the standard for assembly
 - Fast & relatively memory efficient: human-sized genome <1 day, ~140Gb RAM
 - Lots of features:
 - Integrate HiC data for contiguity or phasing (N.B: NOT scaffolding!)
 - Integrate ONT ultra-long reads for scaffolding
 - Integrate short read trio data for phasing
 - Now supports Hifi *and* ONT data for assembly
- The Informatics group has [this handy snakemake workflow](#) to automate assembly with hifiasm on the Harvard computing cluster



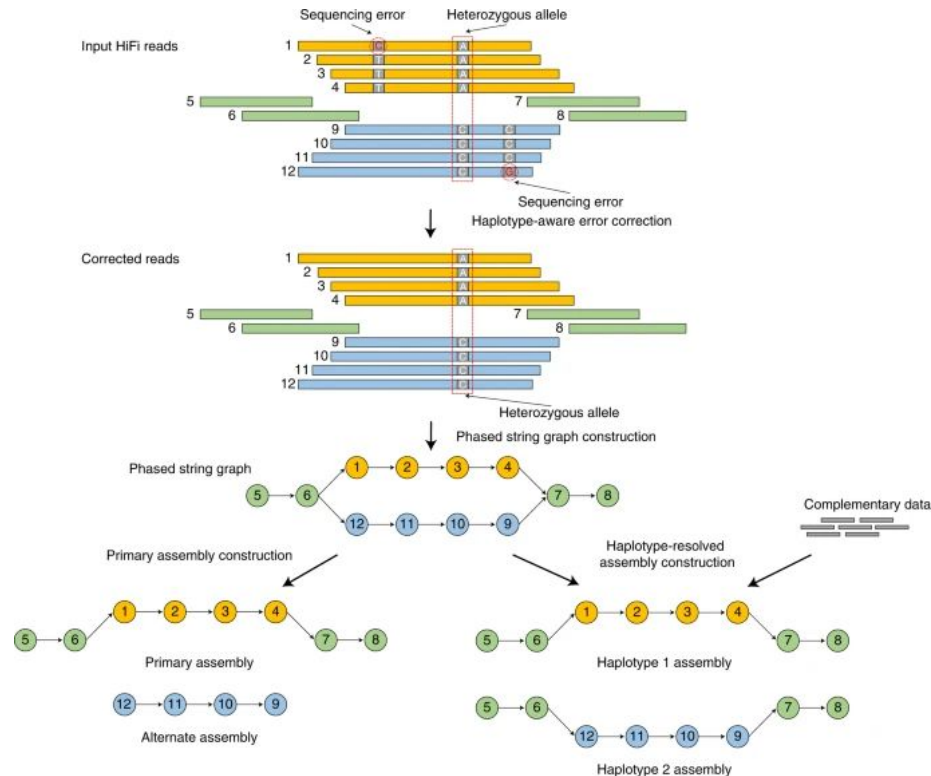
Hifiasm

- Algorithm overview:

- Haplotype-aware error correction of input reads
- Alignment of corrected reads; produces string graph
- “Bubble” in graph where alternate haplotypes
- With Hifi-only assembly, will random select one “bubble” as the primary assembly
- Purges duplicate contigs

- Hifi-only assembly output:

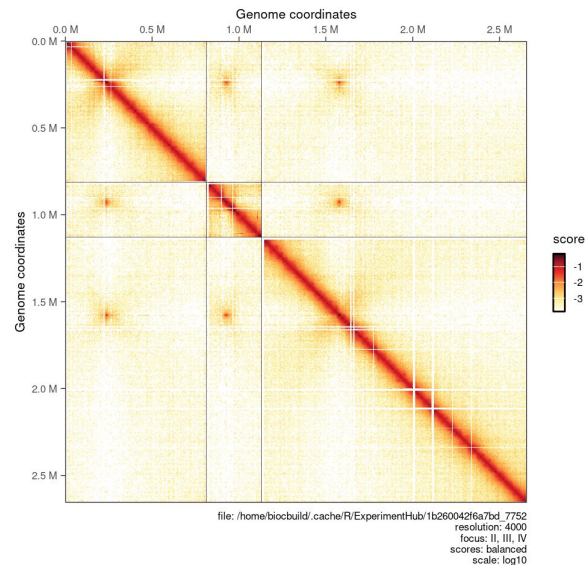
- Primary assembly
- Two *partially phased* assemblies (hap1 and hap2)
 - Represents diploid genome: large phased blocks, but contains switch errors (i.e. haplotypes switches within contig)





Phasing assemblies

- If want *fully phased* assembly, need HiC data
 - Uses contact info from HiC to resolve to resolve haplotypes with no switch errors
 - Still struggles phasing across centromeres
- Designed for diploid assembly
 - Note CAN use Hifiasm on polyploid genomes to produce a primary assembly, but won't be able to phase it
- Is NOT the same as using HiC to scaffold; need to run stand-alone tool for that...





Scaffolding assemblies

- Scaffolding with HiC: recommend Yet Another HiC Scaffold (YAHS)
 - “HiC reads” are Illumina short reads done with special prep
 - Map the HiC reads to the contig assembly; use the contacts to stitch together into scaffolds
- Scaffolding with optical mapping
 - Label certain motifs in genome with fluorescent marker using restriction endonucleases
 - Linearize the molecules and visualize them, “beads on a string”
 - Performed by external company (Bionano) as a service
- Reference-based scaffolding
 - Align contigs against closely related species, recommend RagTag to stitch contigs



QC metrics for assembly



“So which one do I pick?”

- Trade-offs more clear-cut in the past...
- Both technologies developing quickly, hard to give recommendation

Before considering your sequencing options, think about:

- Needs for assembly
 - Telomere-to-telomere (T2T)? Or contig-level ok?
 - Used for SNP calling?
 - Haplotype-resolved assembly? Or primary only ok?
- Size of genome
 - Small (<1 Gbase) vs large (>3 Gbase)?
 - Complexity of genome...repeat density? Polyploid?
- How much material available?
 - High quality?



“So which one do I pick?” - based on research questions

- I want a pangenome to look at genes across populations
- I want to look at “dark matter” regions
-



“So which one do I pick?”

- PacBio
 - Pros:
 - High accuracy right out the box (nothing below Q20)
 - Lower error rate == easier phasing assemblies, variant detection, etc.
 - Cons:
 - Less output == more expensive
 - Reads shorter than ONT
- ONT
 - Pros:
 - Longest read length, can get up to 1 Mb long
 - More output == cheaper
 - Cons:
 - Lower accuracy, needs methods to deal with it (tho improving)
 - Q9 cutoff



“So which one do I pick?”

- Theoretical “kitchen sink” assembly:
 - $\geq 30\times$ PacBio HiFi
 - Nanopore (ultra)long for contiguity
 - HiC for scaffolding/haplotype resolution
 - Could reasonably expect something approaching chromosome-scale!



“So which one do I pick?”

- Theoretical “kitchen sink” assembly:
 - $\geq 30\times$ PacBio HiFi
 - Nanopore (ultra)long for contiguity
 - HiC for scaffolding/haplotype resolution
 - Could reasonably expect something approaching chromosome-scale!
- Our services:
 - Snakemake pipeline for assembly with hifiasm
 - Schedule a consult for help with common post-assembly analysis (QC, HiC, annotation...)
 - Possible longer term collaboration for more specialized help...



Real-world examples of assembly